

## Product data sheet

Product specification	C-DecoFoil CL
Base paper	Pre-impregnated paper 40-100 g/m²
Designs	Extensive range of wood, stone, fantasy, textile, leather, metal, ceramic and unicolor designs
Application	Furniture surfaces for living- & bedrooms, offices; ceiling- & wall panels
Backing materials	Particleboards, MDF, HDF, Plywood and other wood-based materials, plastics and metals
Processing	Roll laminator, flat-bed press or cold lamination with all common types of glues. (PVAC, urea-formaledehyde, hotmelt sytems)
Surface finishes	If desired the surface can be provided:  Registered & universal pore: Reality Line / Optical embossing  3D structure: Universal 3D Touch / Touch Line 3D  Registered real wood effect: Natural Effect  Smooth finish: Different gloss levels
Coatings / varnishes	Depending on application: Acid-cured, UV-cured, recoatable
Gloss level	Depending on coating type: from super matt to super high gloss.
Quality norms	Conform to the standard DIN 68861, Part 1C. (3D- and recoatable surfaces could hereof deviate)
Light fastness	≥ 6 on the blue wool scale according to DIN EN ISO 4892-2, DIN EN 20105-A02. (exception for designs using pearl inks)
Heavy metals	Meet the European standard EN 71/3: 'Migration of certain elements', Safety of toys.
Emission of formaldehyde	The decorative foils meet the E1-value, as prescribed by the European standard EN717/2.
Storage	The optimal storage of finished goods requires a relative humidity of 45% and a temperature of 25 °C ± 5. It's preferable to process the goods within 6 months.